



The rust resistant industrial door!



The Thermostop™ Alucent is an airtight and robust industrial door. With a 2", 3" or 4" thick CFC-free foam core, the Alucent door is the best insulated door of the industry. Corrosion resistant thanks to its polyester coated 24ga. aluminum skins, the Alucent door is ideal for applications such as fire station, service station, car wash, car dealership, food/flower warehouse, hospital, saline environment, salt municipal warehouse, etc.

Rust resistance:

24ga. aluminum skins coated with industrial polyester coating.

Airtight design:

Deep tongue-and-groove joint with integral bubble seal. Authentic thermal break. Triple lip perimeter weather seal. Double bottom U rubber seal.

Best insulation performance:

2", 3" and 4" thick CFC-free polyurethane foam core.

Robust construction and quality materials:

High quality galvanized steel or aluminum skins. Steel end caps. Heavy-duty hardware. Industrial motors and accessories.

Wind load design criteria:

Doors to withstand a wind load of 21psf (velocity of 90.5 miles/hour) with a maximum horizontal deflection of 1/120 of opening width.

Performance tests:

- **ASTM E-283**
(Air Leakage):
Less than 0.130 cfm/ft²
at 25 miles/hour
- **ASTM E-547**
(Water Penetration):
Absolutely no leak

Reference product:

Thermostop™ Alucent doors, model Mark II-244, Mark III-244, Mark IV-244, as manufactured by Thermostop Inc., www.thermostop.com

Manufacturing process:

The inner core consists of rigid polyurethane, foamed-in-place under high pressure between two metal skins.

Joint and seal:

High quality aluminum skins roll formed into an exclusive tongue-and-groove joint with a true thermal break and a double bubble-shaped weather seal (single seal for the Mark II).



Metal skins and thickness:

24ga. aluminum. 2", 3" or 4" thick.

Finish:

stucco finish.

Standard



White



Grey RAL-9006

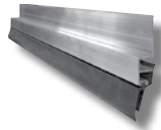
Optional



Painted color to be selected by consulting the SICO or the RAL color chart.

Perimeter weather seal:

3-lip, flexible PVC weather seal, retained in an extra robust extruded aluminum retainer.



Bottom weather seal:

U-shaped, flexible PVC double weather seal, retained in a heavy duty extruded aluminum retainer (one bottom seal for the Mark II model).



End caps:

Sections are equipped with 16ga. (1.42mm) thick galvanized steel end caps.



Glazing:

Type A:

Full view extruded aluminum panel. Clear anodized finish (for the Mark II only).



Type B:

Black square frame. Double acrylic or 1/8" - 1/8" sealed glass. Standard 24" x 12".



Type C:

Black round corner frame. Double acrylic glass. Standard 24" x 12".



Type E:

White square frame windows. Standard 24" x 12".



Hardware and electric operators:

Recommended models (for 10 000 cycles springs):

- **Up to 16'0" (W.) x 16'0" (H.):**
Hardware model 80-T with electric motor XTRA-H
- **More than 16'0" (W.) x 16'0" (H.):**
Hardware model 80-THD with electric motor XTRA-HHD

Note: For more information, please consult the **Hardware - Thermostop Industrial Doors and Operators - Thermostop Industrial Doors brochures.**

Metal skins:

24ga. Aluminum



Tradition of quality

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Warranty

Thermostop doors and hardware carry a warranty of one (1) year against any defects or faulty workmanship. The door panels carry a ten (10) year limited warranty against perforation due to rusting, and a five (5) year limited warranty on delamination, under normal operational conditions.

