



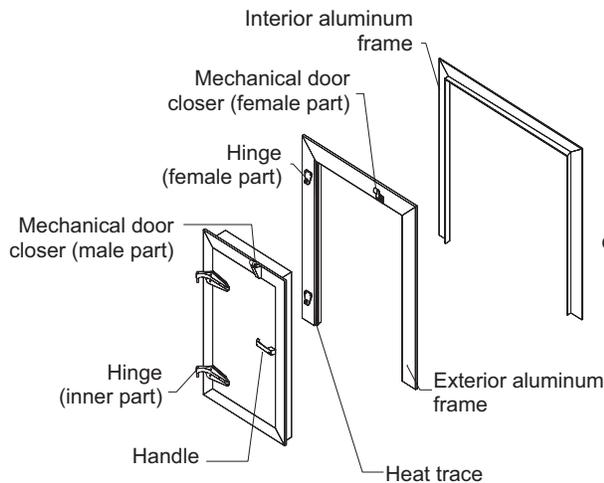
INSTALLATION INSTRUCTIONS ET-400 ENTRANCE DOORS

The following installation instructions are for Glace-Guard ET-400 entrance door, made by THERMOSTOP INC. You will find the appropriate directives and the different steps to install the different components of the entrance door.

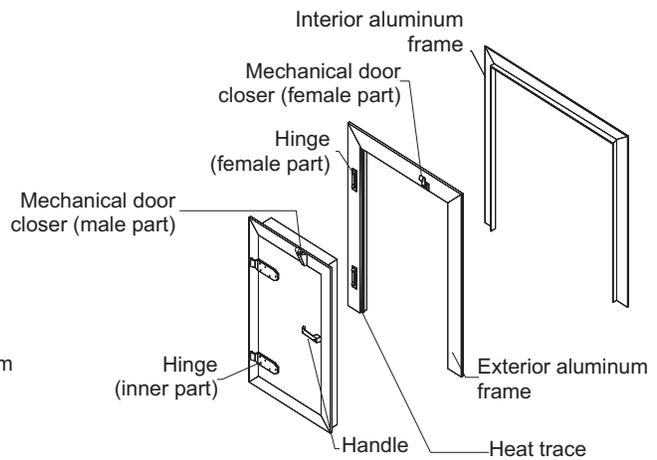
1. Check the materials:

The entrance door ET-400 contains:

- 1.1. Exterior aluminum frame;
- 1.2. Interior aluminum frame;
- 1.3. Heat trace (for freezer only);
- 1.4. Electric box, pre-installed on aluminum frame, for heat trace (for freezer only);
- 1.5. Pre-installed hardware (hinges, handle, door closer);



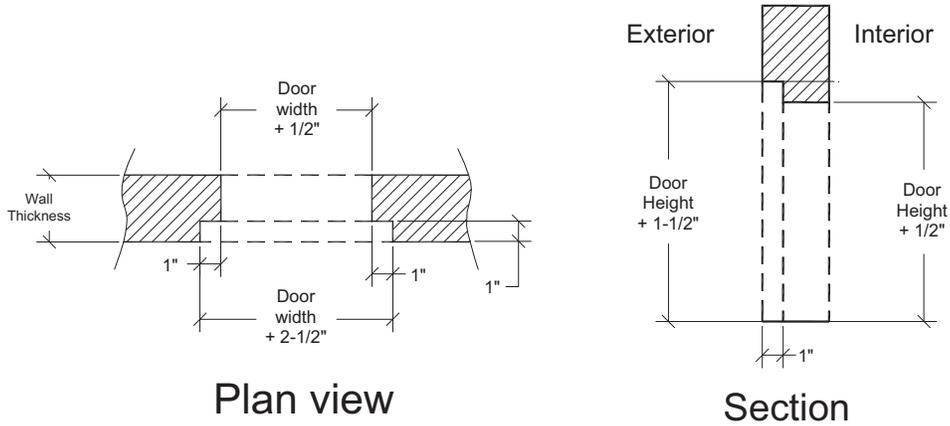
Drawing #1A
(36" and 48" width)



Drawing #1B
(60" width)

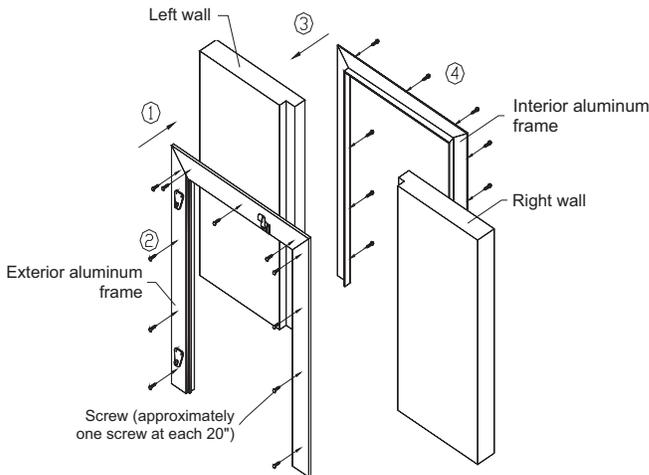


2. Verify the opening :



Drawing #2

3. Install the frame in the opening :



- ① Position the exterior frame on the wall.
- ② Attach the exterior frame to the wall.
- ③ Position the interior frame on the wall and on the exterior frame.
- ④ Attach the interior frame to the wall.

Drawing #3

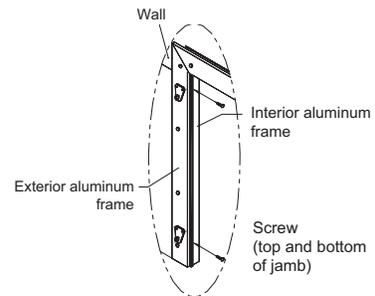
4. Ensure that the frame is levelled and square.

5. Attach the 2 frames with screws. (drawing #4)

6. Install the door in the frame.

7. Make adjustment for smooth operation.

8. Connect wires into a junction box. A 120V, 15amps power outlet is required. All electrical work should be done by a certified electrician.



Drawing #4